



PROCESS TECHNOLOGY

CAMERA SYSTEMS



HOW IT WORKS

J.M. Canty cameras are patented systems designed to illuminate and view inside a pressure or process vessel through a single connection. There is no need for multiple vessel ports. Canty supplies an integrally mounted camera and lighting system (optional) in a connection as small as a 2" NPT. The industry standard video output can be displayed on a video monitor in the comforts of a control room, or recorded on any VCR. A standard video monitor or TV with video input may be used to display the image.

CANTY LIGHTS MAKE IT POSSIBLE

The key to Canty Camera/Light combination systems is the Canty light. Canty uses fiber optic light guides to focus cool, effective light into a process vessel or area. Cool light eliminates product bake-over on the viewing window. Fiber optic light guides have been specifically designed to work in conjunction with cool light to maximize the light transmission into the vessel. The resulting live, remote video image from this illumination is unparalleled!

THE COMPLETE PACKAGE

Canty can meet all your needs! Included as standard equipment on every camera system are power supplies, a high resolution B & W, color or Ethernet camera, pre-focused lens and WP, IP66, explosion proof or flame proof enclosure. What's more – all wiring and maintenance are external. Many optional monitors, recording and control options are available. All cameras can be easily integrated with a Canty Vector System for various process measuring and control functions such as non-contact level control, particle sizing, etc. Please consult the factory for details.

APPLICATIONS

- Polymers Verify empty, monitor level
- Crystallizers Liquid and foam level
- Fermentors Liquid and foam level
- High purity pharmaceutical applications
- Toxic Material Remote viewing

Foam and Fluid Level m	nonitoring in:
Shredders	Hoppers
Nutsche Filters	Latex Applications
Strippers	Pressure Vessels

FEATURES

- FM, CSA and approvals to CENELEC on various models. World wide approval!
- 10,000 PSI ratings are available
- Up to 2000° F capabilities
- 2" NPT, 2" flange and larger, 2" Tri-Clamp[®] and larger connections are available.
- High resolution CCD cameras available in B&W and color, NTSC, PAL and Ethernet output.
- Remotely view your process from the comforts of a control room
- Single nozzle viewing/illuminating (with light)
- Remote light dimming options
- Spray rings are available to keep your window clean

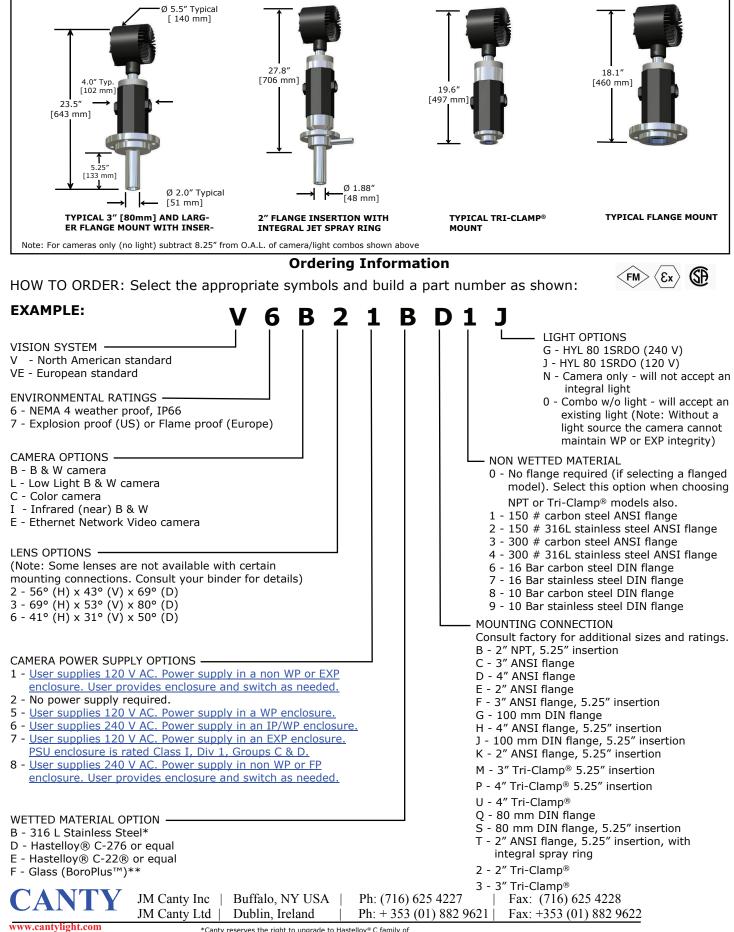
SPECIFICATIONS

CCD Sensor:	¹ / ₂ " format. 811(H) x 508(V) typ.
Sensitivity:	Available from .0001 lux usable
	picture (low light B&W). 0.1 lux
	is typical (color). Varies with
	model.
Video Output:	1.0 V p-p, 75Ω typ.(analog) or
·	Ethernet options.
Ambient Temp:	-30°C to 50°C
Current Req.:	500 mA typical
Cable:	RG 59/U, 75 Ω coaxial cable
	suitable CCTV applications
	(analog) or Cat5e Ethernet
	(Ethernet Models)
Environmental ratings:	NEMA 4, IP66, Explosion proof
2	(Class 1, Div. 1, Groups B, C &
	D, Class II, Div. 1, Groups E, F
	& G) or Flameproof EEx d IIC T6
	, ,

OPTIONS

- Vector System level/foam control, volume control, in-line particle sizing, color analysis
- Time/date generators overlay time and date stamp onto video picture
- Data overlay overlay pH, temp, pressure, etc. onto video picture
- Fiber Optic Link replaces coaxial cable, need for conduit

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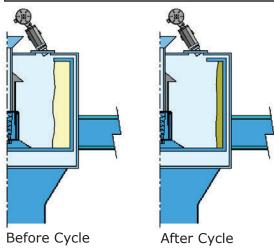
Document Number: TA7259-1 Rev. 9

*Canty reserves the right to upgrade to Hastelloy[®] C family of alloys or equal at their own cost ** Not available with all models

PROCESS TECHNOLOGY

CENTRIFUGE CAMERA CONTROL

BASKET / PEELER STYLE

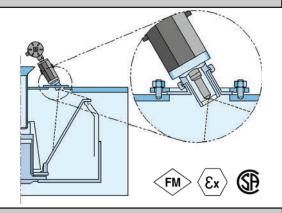


The Canty Camera / Light combination is Tri-clamp® mounted on to the existing light or sight port of the centrifuge to allow continuous internal viewing from the control room. In the control room, the Vector[™] image processing computer will analyze this view and provide a 4-20mA output of fill level, filtering level, and a separate cake (solids) detection The level control allows for consistent signal. batching to the centrifuge. The cake detection output signal provides for immediate 4-20mA detection of solids, which prevent the cake from cracking. This means higher product yield due to fewer washes, and ultimately better product quality.

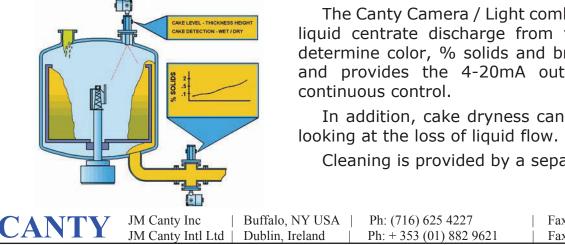
CONTINUOUS / PUSHER STYLE

The Canty Camera / Light combination is used to view and control the color line on this type of This avoids operator error, optimizes centrifuge. recovery, and minimizes washing liquid by providing a 4-20mA output signal to continually control the color line.

In addition, a second reading off the Canty Vector[™] System can be used to control the surface color of the product.



DECANTER / INVERTED BASKET STYLE



The Canty Camera / Light combination views the liquid centrate discharge from the centrifuge to determine color, % solids and broken particulate, and provides the 4-20mA output required for

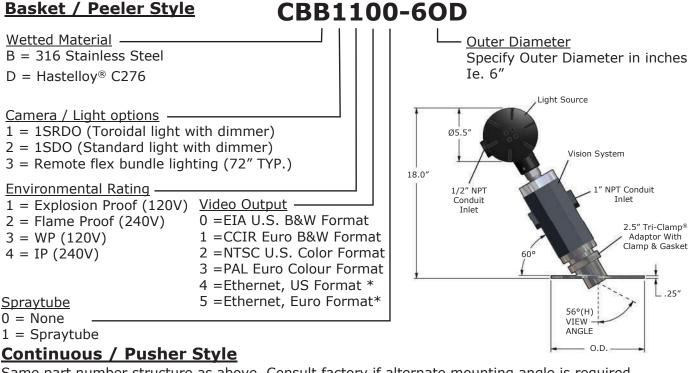
In addition, cake dryness can be determined if

Cleaning is provided by a separate spray-tube.

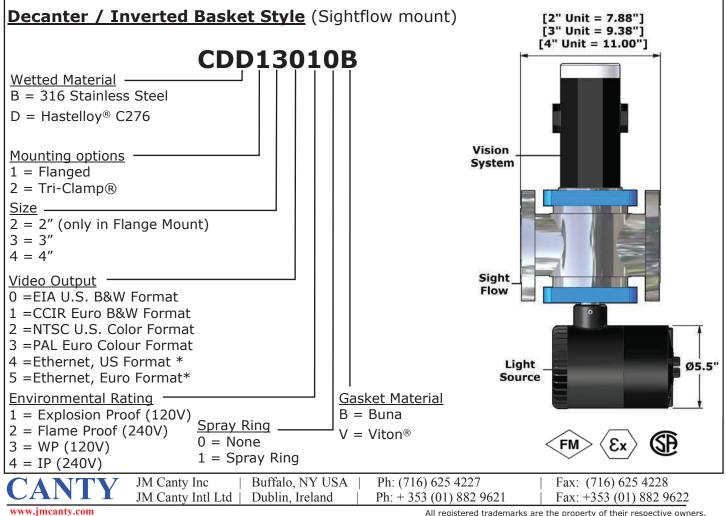
CANTV	JM Canty Inc	Buffalo, NY USA	Ph: (716) 625 4227	Fax: (716) 625 4228
CANTY	JM Canty Intl Ltd	Dublin, Ireland	Ph: + 353 (01) 882 9621	Fax: +353 (01) 882 9622

Ordering Information

HOW TO ORDER: Select the appropriate symbols and build a part number as shown:

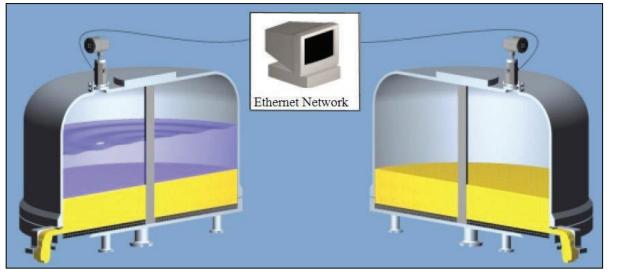


Same part number structure as above. Consult factory if alternate mounting angle is required.



PROCESS TECHNOLOGY

NUTSCHE FILTER PAT CONTROL SYSTEM



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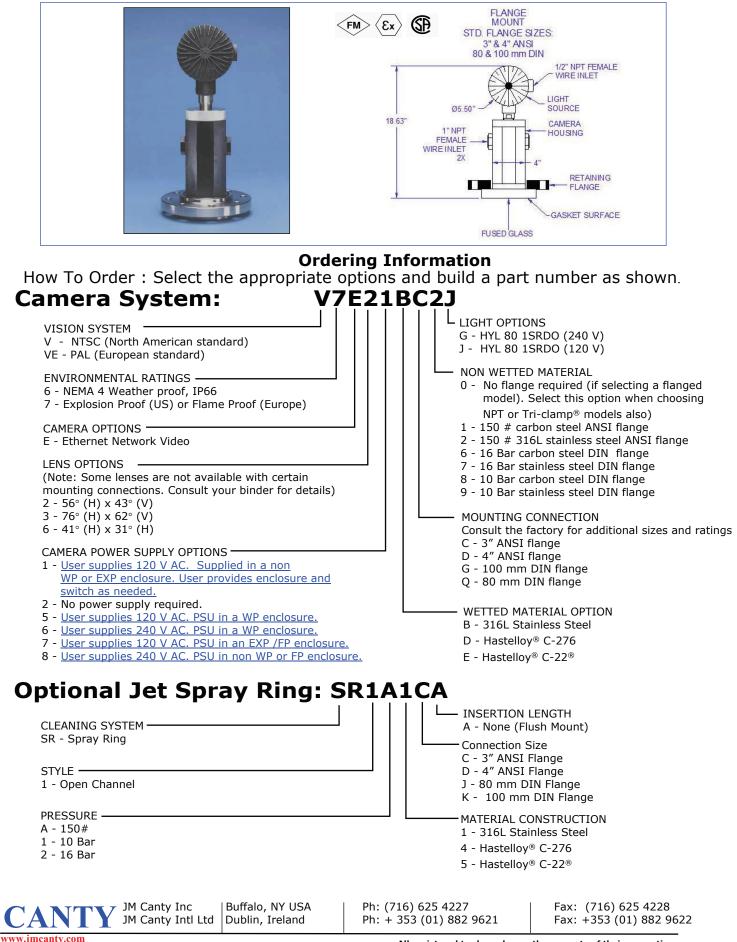
THE CANTY ADVANTAGE

Stop washing your product away!!! Canty offers a unique vision based approach for non-contact cake detection and level measurement designed for Nutsche Filters. Cake detection is the determination of the transition from liquid slurry to solids "cake". It's critical to determine this transition in a timely manner to avoid cracking in the cake layer. Cracks will cause inconsistent washes and lost product. CANTYVISIONCLIENT[™] software performs cake detection with image analysis in real time, by identifying the transition and generating an output signal for control to produce a homogeneous product without washing it away (through 4-20mA, OPC Interface, Modbus, etc...). Simultaneously, level measurement can be performed with the same vision system and crystallizer efficiency can be calculated. Combine this with an in-line Canty Crystalscope[™] for true size and shape of crystals as they grow in real time for total process control. Operators can view the process at all times for visual verification and results are archived for historical record.

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www.jmcanty.com P/N TA10489-100, Rev. 2

Dimensional Information



P/N TA10489-100, Rev. 2

PROCESS TECHNOLOGY

CRYSTALSCOPE™ PAT PARTICLE SIZING SYSTEM



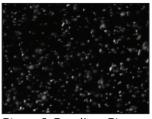
FEATURES

- Real Time Crystal Size Analysis
- Standard Ethernet Control From Canty Vector System
- Uniform Backlighting For True Shape Illumination
- Ethernet controlled Magnification For Variable Lens Settings
- Fused Glass, High Pressure/Temperature Seal From Process
- Various Outputs, 4-20mA, OPC Interface, Modbus, etc ...

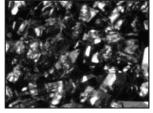
PARTICLE SIZING

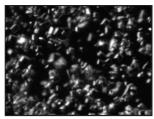
- Crystal Distribution By Major, Minor Diameter, Area, Perimeter Available with Vector System.
- Crystal Size & Shape
- Crystal Count
- Density Of Crystals
- Detection Of Seeding Problems
- Automated Temperature & Vacuum Controls During Crystal Growth
- Increased Efficiency During Filtration



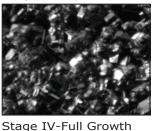


Stage I-Seeding Stage





Stage II-Crystal Growth



Stage III-Crystal Growth

THE CANTY ADVANTAGE

Control your crystal size and prevent spontaneous nucleation!!!

The Canty CrystalScope[™] is a vision based system for monitoring crystal size in real time from nucleation to full growth. This inline microscope includes a high speed camera adjustable shutter speed, combining with а lens configuration that offers dynamic Ethernet controlled for magnification calibration and focus settinas. Incorporated into the CrystalScope™ design is Canty's patented uniform fiberoptic "cold" lighting system which is vital to imaging crystals for true two dimensional size and shape for process control (through 4-20 mA, OPC interface, Canty Fuseview[™] technology is Modbus, etc ...). incorporated to provide a high pressure, high temperature hermetic seal. The gap between the fused glass interfaces can be adjusted to optimize the image, displaying silhouettes of the crystals. The CantyVision™ results from the image analysis lead to automated adjustments to temperature and vacuum during the critical stages of crystal growth, without the need to gather samples to be analyzed Better control in crystallization will result in in the lab. increased efficiency during filtration. Combine this with a Canty "cake" detection system for your Nutsche Filter or centrifuge for total real time process control. Operators view the process at all times for visual verification and results are archived for historical record.

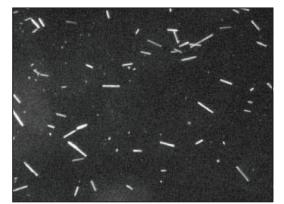
SPECIFICATIONS

- Power: 120 VAC / 60 Hz (230VAC / 50 Hz)
- Shutter Speed: variable up to 1/100,000 sec

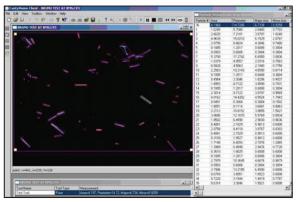
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CANTYVISION™ HIGH SPEED IMAGE ANALYSIS SOFTWARE



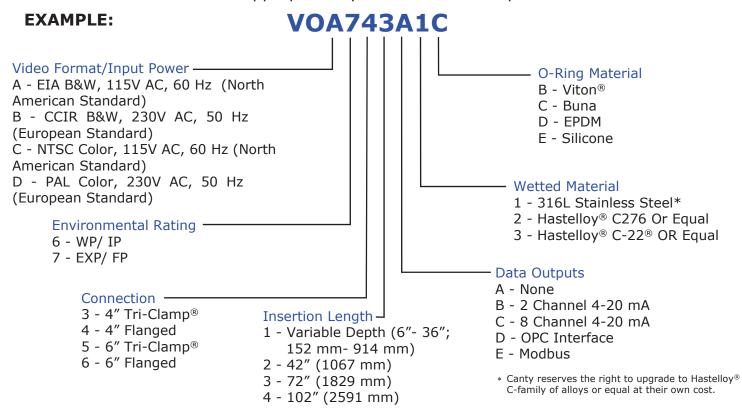
Raw Image



CantyVision[™] scanned image



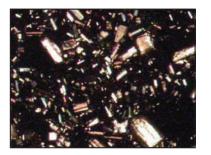
HOW TO ORDER: Select the appropriate symbols and build a part number as shown:



• The <u>Canty Vector System</u> is included with the Crystal Scope.

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PROCESS TECHNOLOGY

INFLOW™ PARTICLE SIZING SYSTEM

Combining the latest in Ethernet technology with Canty fused glass, lighting and CANTYVISIONCLIENT[™] software, the INFLOw[™] Process Particle Analyzer provides real time particle size and shape analysis. Various models measure 0.7 micron - 20,000 micron particles under process conditions.

No sampling or lab analysis is required! Each unit can be fully integrated into existing TCP/IP Some systems may require a side networks. stream to control flow rates.

CANTYVISIONCLIENT[™] software is installed on a user-supplied PC, and connected to the INFLOW™ measurement system via Gigabit Ethernet network. Live images of the process can be viewed from any networked PC. The live images are remotely analyzed by CANTYVISIONCLIENT[™] software. Δ comprehensive library of standard utilities and data functions provide a multitude of *real-time* process information.



The CANTY INFLOW[™] Fluid Particle Sizing System uses a 0-1/2" variable insertion measurement gap. This insertion is made possible by the Fuseview[™] sight glass, which allows the optical fused pieces to be located in the center of the fluid stream, which is unique to the Canty system. The fused glass seal contains no gaskets, ledges, or steps allowing the highest velocity, representative sample and keeps the sensor clean, even in the harshest of environments (polymer, crude oil, drilling mud, epoxy, etc.). The fused glass seal location keeps the sensor in line with the process temperature to avoid the product build up due to thermal change. The image processor can be configured with multiple zone sensing on the image of the fluid. The results from the zones can be compared to base line values for reliability and alarm on detection of a problem. The setup is first verified in the lab with the Canty MICROFLOW[™], which is an optically identical unit.

FEATURES

- 0.7 micron 20,000 micron Particle Size Options. See Part Number.
- Gigabit Ethernet Connectivity
- Real Time Monitoring Of Process In Flow
- Supplied With Internal O-ring Seals
- Easily Installed Modular Unit
- Fused Glass Process Barriers
- Regulated Light Source Emits Cold Light To Prevent Product Bake-On
- OPC, 4-20mA Current Loop, EXCEL spreadsheet and Relay Outputs Are Available

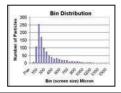
		Percent Passing By Volume
	100 -	
ľ	80 -	
	60 -	
	40	/
	20 -	/
	0	



ADVANTAGES

- Provides Both A Real Time, In Flow Measurement And A Continuous Real Time View Of The Product
- Various Process Connection Sizes Available (Flanged, Tri-Clamp[®], Swagelok[®], Tube or NPT)
- Fully Cleanable Unit
- High Throughput
- Available In NEMA4, IP66, Explosion Proof or Flame **Proof Packages**
- Digital Video Storage to Customer PC / DVD or Network Drive





PARTICLE SIZE ANALYSIS

- Replaces and Correlates to Screen Analysis
- Distribution By Major, Minor Diameter
- Visually Verifiable Results Via Live Images

• Particle Area

Buffalo, NY USA

- Histogram Distributions Bin Size
- Percent Passing by Volume vs. Size

Ph: (716) 625 4227 Ph: +353 (01) 882 9621 • Particle Perimeter

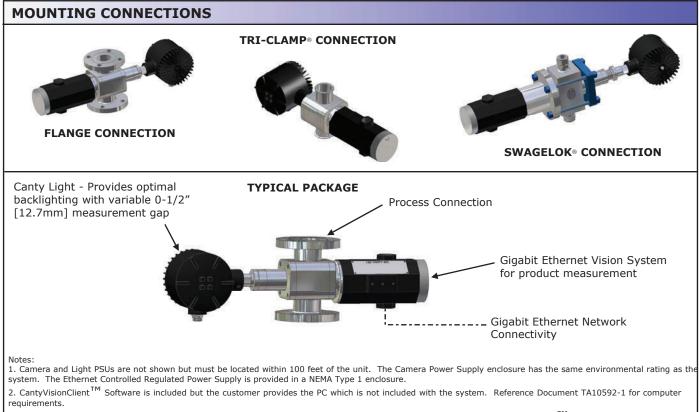
- Full EXCEL datalogging
- Many Library Functions

Fax: (716) 625 4228 Fax: +353 (01) 882 9622

JM Canty Inc JM Canty Intl Ltd

Dublin, Ireland

www.imcantv.com Document P/N: TA10601-1 REV. 3



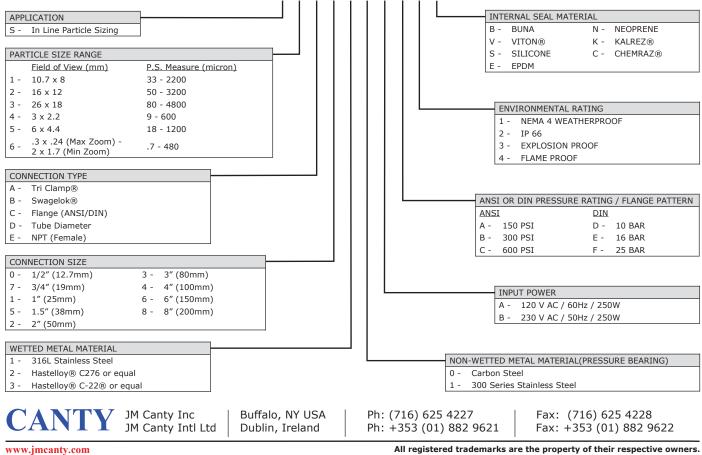
3. Small gap sizes used with samples that do not stay uniformly distributed may require verification of the data with a Canty MICROFLOWTM.

Ordering Information

HOW TO ORDER: Select the appropriate symbols and build a part number :

EXAMPLE:

VS6C110AA1V



Document P/N: TA10601-1 REV. 3

PROCESS TECHNOLOGY

INDUSTRIAL SOLIDSIZER[™] Particle Analysis System



ONLINE PARTICLE SIZING

The Canty Industrial SolidSizer^M is an on-line particle sizing tool for lab environments to determine particle size, shape and distribution, thereby eliminating the need for sieve analysis.

THE CANTY ADVANTAGE

The JM Canty Industrial SolidSizer[™] is a visionbased sensor used with the Vector System for dry particle size measurement in a production environment as an on-line production tool. The SolidSizer[™] includes a B & W camera with a shutter speed control and a variable magnification lens, a light source with a flexible fiber optic light guide to generate a uniform light field to display silhouette images of opaque particles, and a vibratory feeder to present sample material to the camera / lights in free fall. The weatherproof camera is equipped with a spray ring that can be charged intermittently to control dust buildup on the outside of the camera view port. The camera video is provided to the Vector System for

analysis that extracts particle size information. This sheet identifies the features of the SolidSizer[™] and provides ordering information. Typical installations also include the Vector System.

FEATURES

- Particle distribution by major, minor diameter, area, perimeter available with Canty Vector System
- Real time, on-line particle size analysis
- Adjustable lens magnification (sub micron through boulders – no upper size limit). Consult factory
- Fiber optic lighting backlighting for true shape illumination
- Shape Analysis
- External video connectors for signal processing by Canty Vector System (optional)
- Optional light filters available for wavelength sensitive materials

APPLICATIONS

- Pharmaceutical powders
- Polymer pellets and beads
- Agricultural products
- Aggregates
- Crushed rock
- Glass bead applications
- Screen break detection
- Agglomeration control
- Spray dryers and fluid bed applications
- Replaces existing lab screen / sieve systems
- End product Q.C. and lot certification
- Many, Many More

SPECIFICATIONS

- Power: 120V AC / 60 Hz (230V AC / 50 Hz)
- Shutter Speed: variable up to 1/100,000 sec
- Instrument Air: 20 to 30 PSI when required

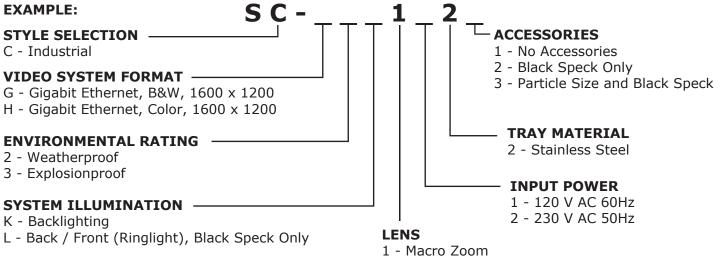
BENEFITS

- Reduces Lab Screening Labor by 99%
- Output Matches Sieve/Screen Data Direct Replacement
- Three Month Pay Back

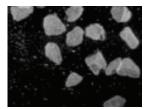
CANTY JM Canty Inc JM Canty Intl Ltd Dublin, Ireland Ph: (716) 625 4227 Ph: + 353 (01) 882 9621 Fax: (716) 625 4228 Fax: +353 (01) 882 9622

Ordering Information

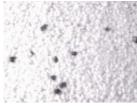
HOW TO ORDER: Select the appropriate symbols and build a model number as shown:



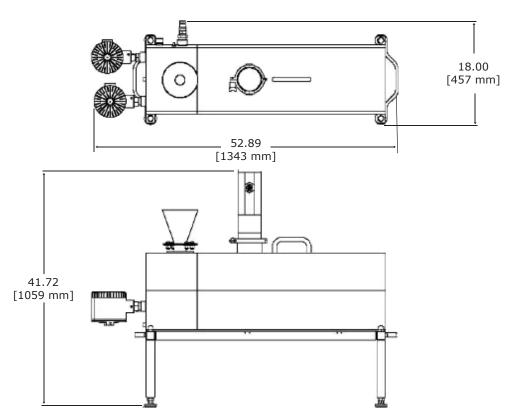
PS range 10-6000 Microns



Live Image



Black Speck Detection



* Fines separator is used to separate small particles (under 80 micron) for optimal particle orientation. Consult factory if required for your application.

 CANTY
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